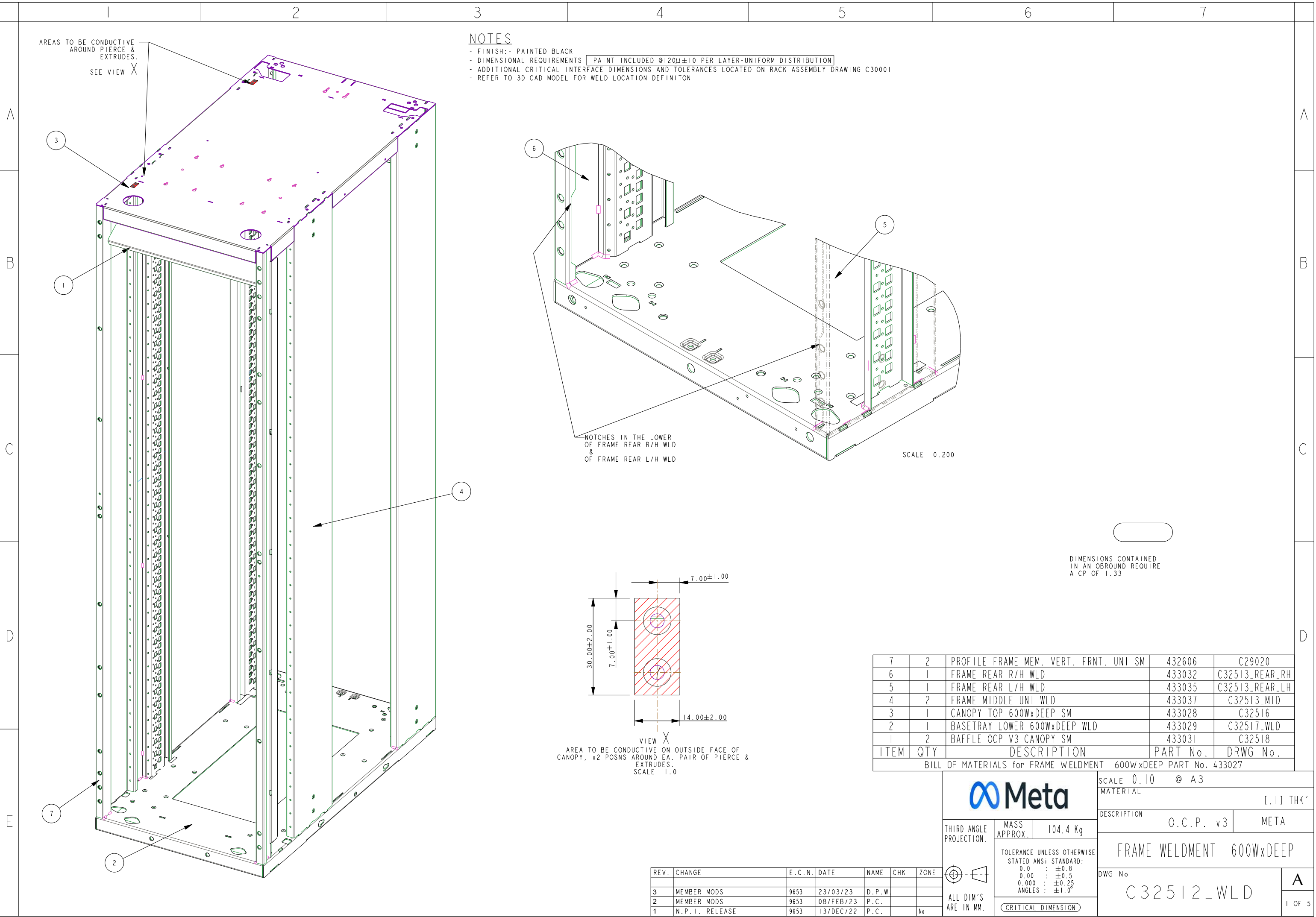




7	2	PROFILE FRAME MEM. VERT. FRNT. UNI SM	432606	C29020
6	1	FRAME REAR R/H WLD	433032	C32513_REAR_RH
5	1	FRAME REAR L/H WLD	433035	C32513_REAR_LH
4	2	FRAME MIDDLE UNI WLD	433037	C32513_MID
3	1	CANOPY TOP 600WxDEEP SM	433028	C32516
2	1	BASETRAY LOWER 600WxDEEP WLD	433029	C32517_WLD
1	2	BAFFLE OCP V3 CANOPY SM	433031	C32518
ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
BILL OF MATERIALS for FRAME WELDMENT 600WxDEEP PART No. 433027				

REV.	CHANGE	E.C.N.	DATE	NAME	CHK	ZONE
3	MEMBER MODS	9653	23/03/23	D.P.W		
2	MEMBER MODS	9653	08/FEB/23	P.C.		
1	N.P.I. RELEASE	9653	13/DEC/22	P.C.		No

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX.

104.4 Kg

TOLERANCE UNLESS OTHERWISE STATED ANSI STANDARD:
0.0 : ±0.8
0.00 : ±0.5
0.000 : ±0.25
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.10 @ A3

MATERIAL [.] THK'

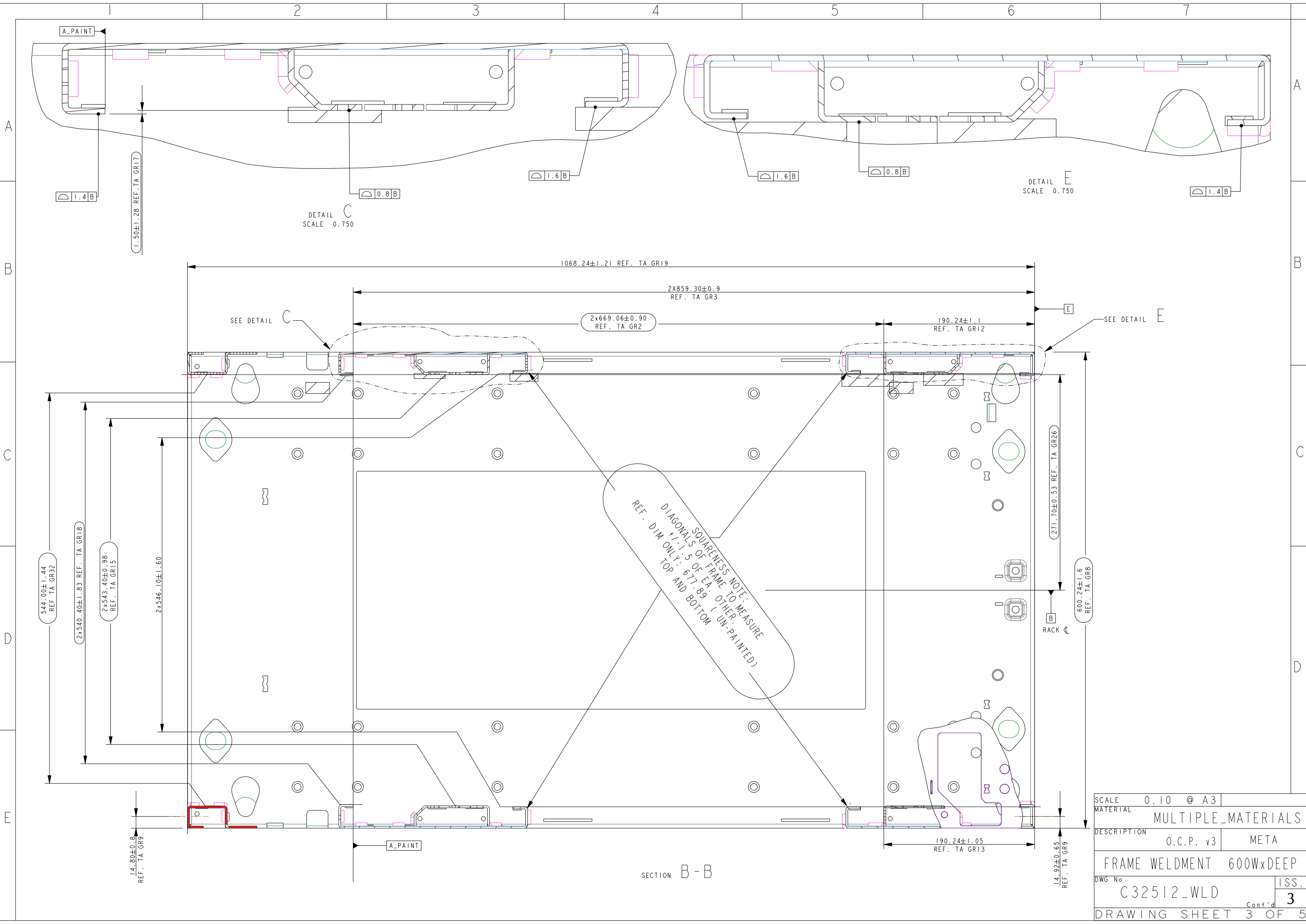
DESCRIPTION O.C.P. v3 META

FRAME WELDMENT 600WxDEEP

DWG No C32512_WLD

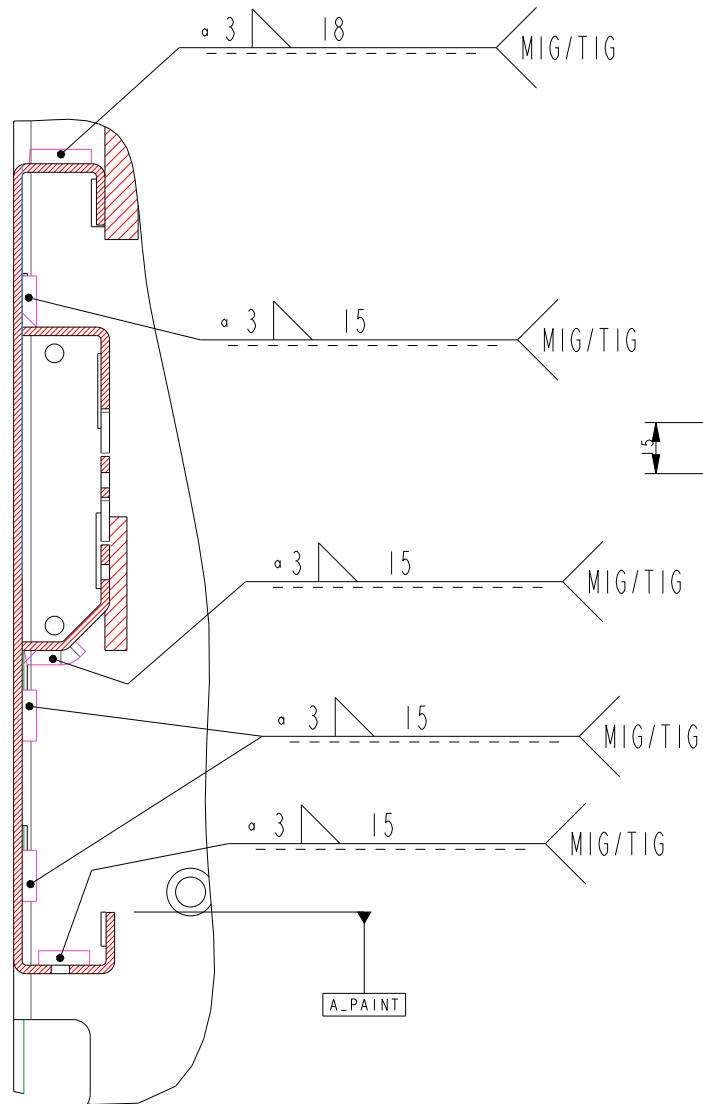
A

1 OF 5

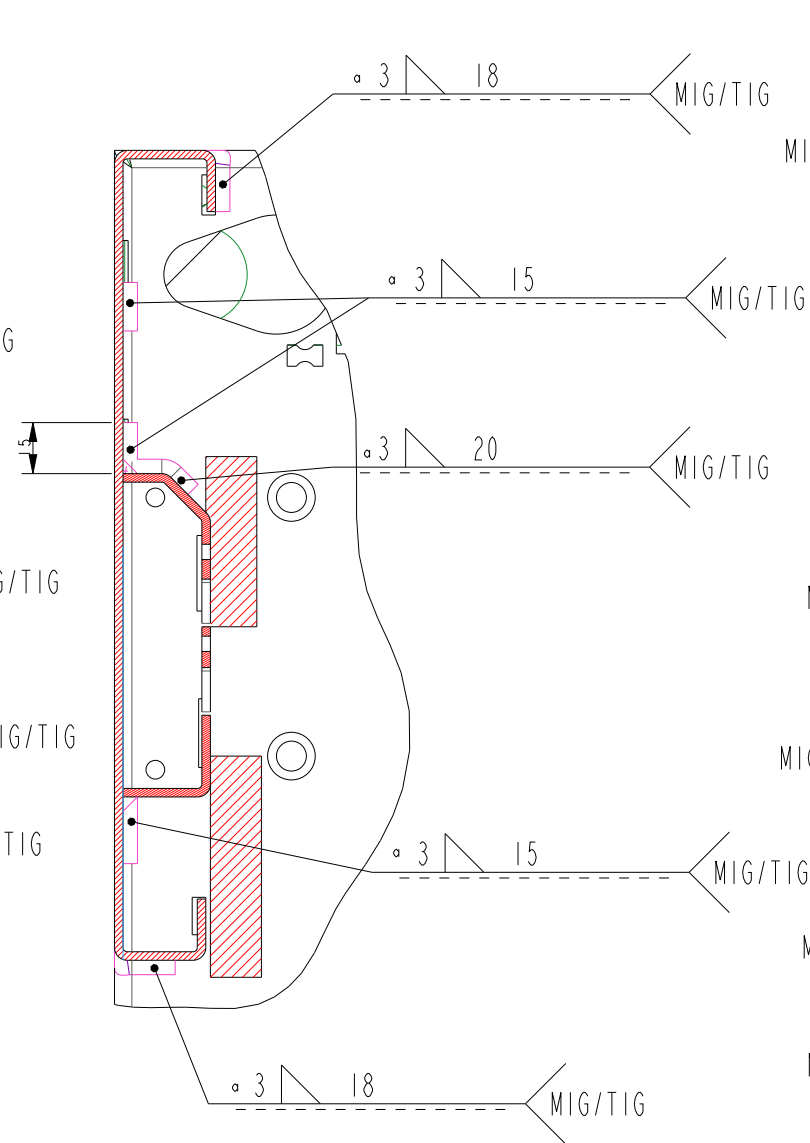


SCALE	0.10 @ A3
MATERIAL	MULTIPLE_MATERIALS
DESCRIPTION	O.C.P. v3
FRAME WELDMENT	600WxDEEP
DWG No	C32512_WLD
ISS.	3
DRAWING SHEET	3 OF 5

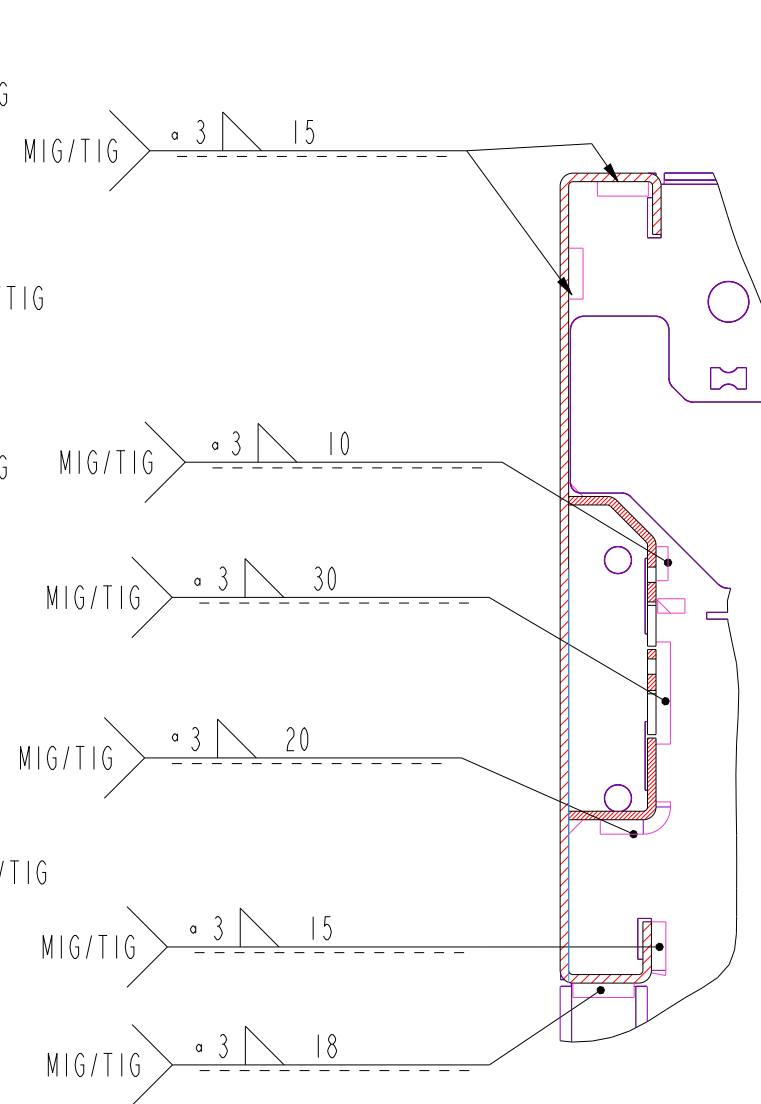
MID VERTICALS - LOWER
WELD BOTH SIDES OF RACK



REAR VERTICALS - LOWER
WELD BOTH SIDES OF RACK

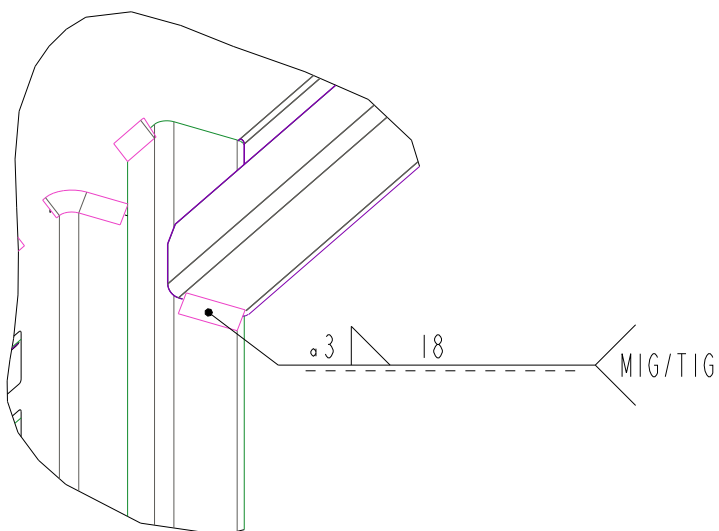
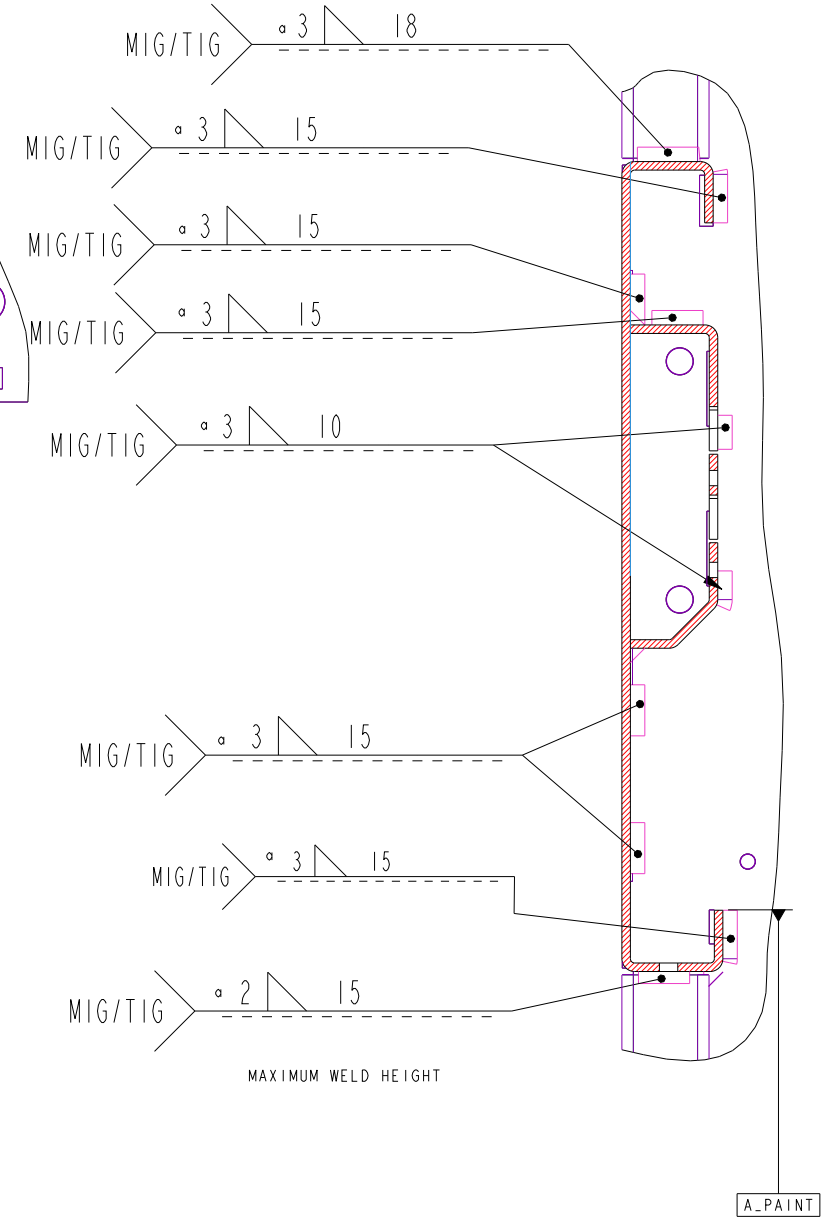


REAR VERTICALS - UPPER
BAFFLE OCP V3 CANOPY SM REMOVED
WELD BOTH SIDES OF RACK



SECTION MID_HEIGHT-MID_HEIGHT
SCALE 0.450

MID VERTICALS - UPPER
BAFFLE OCP V3 CANOPY SM REMOVED
WELD BOTH SIDES OF RACK



SCALE 0.5
WELD IN 4x LOCATIONS

SCALE	0.75 @ A3
MATERIAL	STEEL_WELDED_STRUCTURE
DESCRIPTION	O.C.P. v3 META
FRAME WELDMENT 600WxDEEP	
DWG No	C32512_WLD
ISS.	3
DRAWING SHEET 4 OF 5	

